



5105 Willowmeade Dr.
 Fairfax, VA 22030
 703-266-1356 Tel
 866-808-3402 Fax

Invoice

Date	Invoice #
8/20/2014	516

PAID
08/22/2014

Customer:
Bruce Baker Enterprises 7 Crosskeys Road Collegeville, PA 19426

Qty	Description	Rate	Total
28	Mechanical Services--rebuild long block #73728 for BBE customer Robert Boyle. Tear down and inspect engine. Completely clean engine components and oil passageways. Replace engine sump studs. Check and clean oil pump setup. Mill lower oil pump shaft to clear camshaft bolts. Replace crankshaft with 1st under machined unit. Replace main bearings with customer supplied parts. Replace rod bearings and rod nuts. Replace camshaft with perfect used .103 stock cam. Check cam and crand gear running clearance. Replace piston and cylinder set. CC cylinder heads. Measure net chamber volume. Check piston to head clearance and set clearance and compression ratio. Average compression ratio is 8.66. Install heads, push rod tubes and clean valve train. Replace push rods with customer supplied parts. Install good used 4 hole pulley. Set crank end play and install flywheel seal.	95.00	2,660.00
1	.25/.25 early 356 crankshaft Magnafluxed, shotpeened, ground and cleaned	500.00	500.00T
1	Lower end gasket set	60.00	60.00T
1	upper end gasket set	60.00	60.00T
1	rod bearing set .25 undersize	40.00	40.00T
1	AA piston and cylinder set	325.00	325.00T
1	Push rod tube set of 8	160.00	160.00T
1	Camshaft .103 excellent used	100.00	100.00T
1	Camshaft followers, set of 8 new	80.00	80.00T
1	4 hole pulley, original, plated	125.00	125.00T
1	Shop supplies	30.00	30.00T

Subtotal		\$4,140.00
Sales Tax (0.0%)		\$0.00
Total		\$4,140.00
Payments/Credits		\$-4,140.00
Balance Due		\$0.00